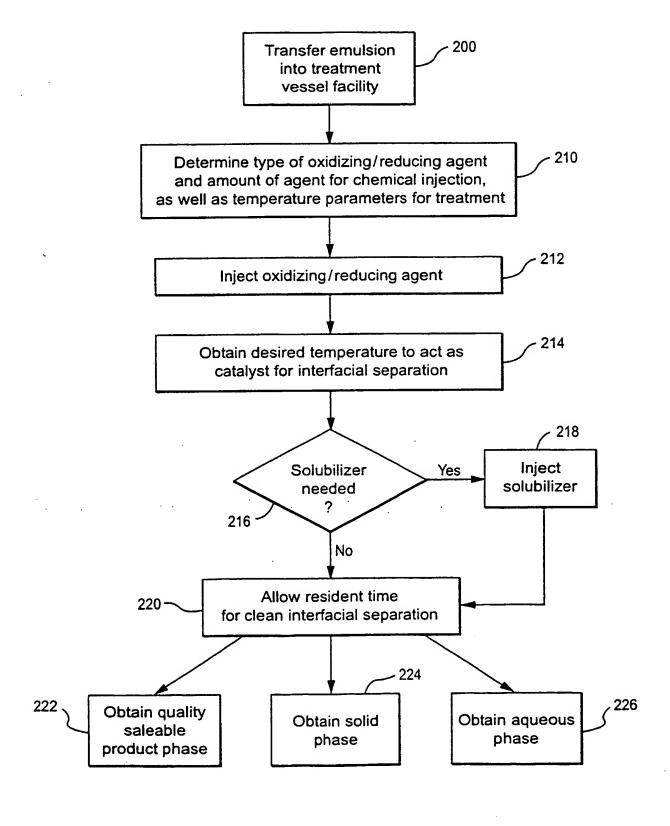
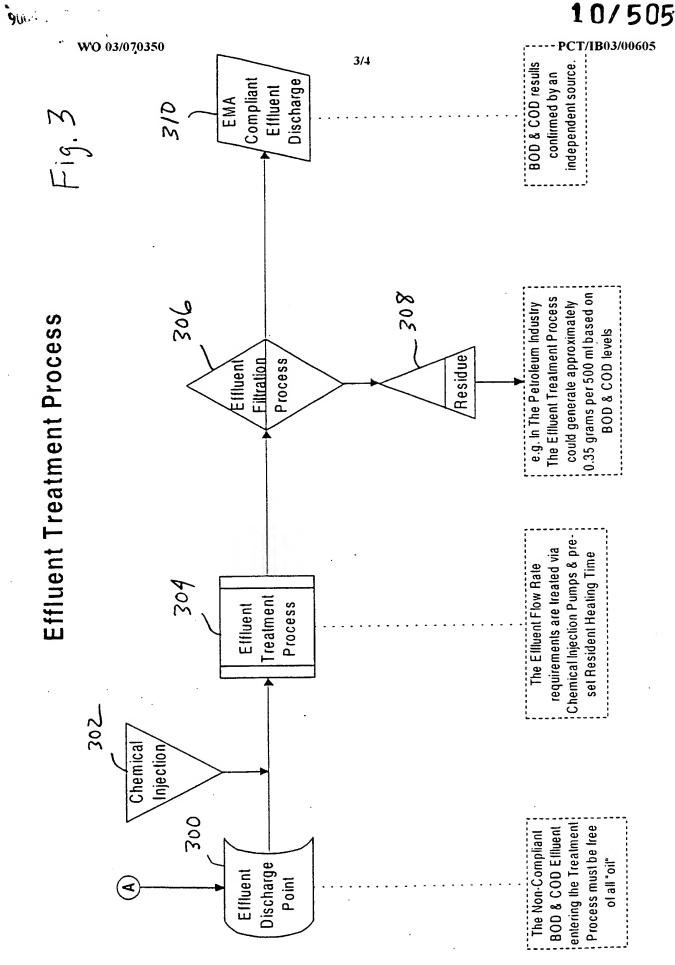


Fig. 2

Emulsion Treatment Process





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Fig. 4

Effluent Treatment Process

